

115年公務人員特種考試關務人員、身心障礙人員考試及
115年國軍上校以上軍官轉任公務人員考試試題

考試別：關務人員考試

等別：五等考試

類科：各科別

科目：英文

考試時間：1 小時

座號：_____

※注意：(一)本試題為單一選擇題，請選出一個正確或最適當答案。

(二)本科目共 50 題，每題 2 分，須用 2B 鉛筆 在試卡上依題號清楚劃記，於本試題上作答者，不予計分。

(三)禁止使用電子計算器。

- 1 To ensure safety, workers must _____ all the rules in dangerous environments at all times.
(A) observe (B) avoid (C) twist (D) impress
- 2 He decided to _____ through the local farmers' market, sampling various fresh produce before making his purchases.
(A) browse (B) scatter (C) borrow (D) skip
- 3 The fruit box can't be given as a gift because some of the apples at the bottom are _____.
(A) fresh (B) sound (C) rotten (D) yummy
- 4 Steve is a truly _____ storyteller; he just gave a great presentation.
(A) average (B) boring (C) excellent (D) mean
- 5 Peter was worried that the cup on the _____ of the table might fall.
(A) edge (B) ground (C) middle (D) shadow
- 6 Writing down the detailed _____ every day can help you spend your money wisely.
(A) classes (B) expenses (C) fantasies (D) channels
- 7 We're _____ out of time to catch the bus, so move as quickly as possible.
(A) nearly (B) hardly (C) impossibly (D) casually
- 8 Lily plans to study _____ next semester, so she's arranging her visa and housing now.
(A) home (B) online (C) abroad (D) together
- 9 We got to _____ at a smart hotel for the entire trip to Tokyo.
(A) lend (B) slip (C) stay (D) leave
- 10 Although he lives _____ the school, he's always late for class.
(A) across (B) among (C) beyond (D) on
- 11 The writer wrote a book to talk about his _____ wasted in fooling around.
(A) youth (B) view (C) use (D) juice
- 12 The audience gave the orchestra a big _____ at the end of the concert.
(A) ear (B) foot (C) hand (D) nose
- 13 I cannot mail him these books because I don't have his _____.
(A) address (B) age (C) tone (D) tool
- 14 These ants are so _____ that you have to get very close to the ground to see where they are.
(A) easy (B) nice (C) open (D) tiny
- 15 You can _____ your hand and ask for help if you have a question you don't understand.
(A) borrow (B) lend (C) raise (D) send
- 16 The coaches from both teams shook hands and made _____ with each other after the fierce game.
(A) basis (B) dispute (C) height (D) peace
- 17 Doris sang _____ in the Christmas party and everyone asked her to sing more songs.
(A) beautifully (B) terribly (C) hardly (D) painfully
- 18 There was no _____ seat on the crowded bus. I had to stand all the way home.
(A) open (B) empty (C) loud (D) complete
- 19 Laughter is said to be the best _____ to keep us healthy.
(A) machine (B) medicine (C) fight (D) flight
- 20 Millions of people traveled to Japan during the sakura season to catch the trees in full _____.
(A) bloom (B) gaze (C) leap (D) shade
- 21 The smart watch can _____ stress levels, sleep pattern, and workout intensity.
(A) found (B) contact (C) monitor (D) reduce

- 22 With proper training and care, some wild animals might become _____ and affectionate companions.
(A) tame (B) brutal (C) seductive (D) flexible
- 23 To achieve our goal of reducing waste, we must _____ single-use plastics from our daily lives.
(A) eliminate (B) delineate (C) encourage (D) multiply
- 24 Before signing the contract, we may need to _____ some of the terms to better fit our needs and expectations.
(A) modify (B) revolve (C) distribute (D) motivate

請依下文回答第 25 題至第 29 題：

Every morning, Maria opens her coffee shop at 6 AM. She follows the same 25: first, she turns on all the lights; then she checks the coffee machines. Many customers wait outside before the shop opens, especially on cold days. Yesterday, she was surprised when no one was waiting. Later she felt 26, for she found out most people went to a big street festival nearby instead. Maria loves her job because she gets to meet interesting people. When she first 27 the shop five years ago, she didn't know anything about coffee. Now, she knows 28 about different coffee types. Her shop is very popular 29 the neighborhood, and she plans to open a second shop next year; her sister agrees to help manage the new shop.

- 25 (A) program (B) routine (C) direction (D) benefit
- 26 (A) stressed (B) interested (C) relieved (D) excited
- 27 (A) closed (B) chose (C) sold (D) started
- 28 (A) everywhere (B) nowhere (C) everything (D) nothing
- 29 (A) at (B) on (C) in (D) of

請依下文回答第 30 題至第 34 題：

The World Health Organization has added the term “gaming disorder” to its International Classification of Diseases. It 30 to people who are addicted to video and other games and cannot stop. 31 the WHO, gaming becomes a disorder if you are unable to control how long you play and when to stop. When that happens, it gets control of your life, influences everyday situations and affects your daily 32. In order for a person to be regarded as having a gaming disorder, the behavior must be going on for at least one year, either 33 or in phases. Gamers put their addiction above their family life, meeting with friends and going to school. As a result, people get fired for not going to work or miss school classes for a longer period of time. Many 34 with their addiction, even if they see and realize the negative consequences it leads to.

- 30 (A) refers (B) leads (C) comes (D) goes
- 31 (A) According to (B) Judging from (C) Depending on (D) Owing to
- 32 (A) account (B) routine (C) justice (D) tension
- 33 (A) originally (B) indirectly (C) physically (D) constantly
- 34 (A) explode (B) interact (C) reduce (D) continue

請依下文回答第 35 題至第 39 題：

Friendship is an important aspect of life that greatly influences our well-being. True friends can make our lives 35 because they can provide us with support during challenging times, celebrate our success, and offer companionship on life's journey. In other words, having friends to lean on can make difficult situations seem more manageable. 36 it's dealing with academic stress, family issues, or personal struggles, knowing that there are people who care about us can provide comfort and strength. Friends offer a listening ear, a 37 to cry on, and valuable advice when we need it most. Moreover, friendships contribute to memorable moments and shared experiences that 38 our lives. From late-night study sessions to spontaneous adventures, the bonds formed with friends foster lasting memories that we cherish for years to come. These shared experiences not only bring joy and laughter but also 39 a sense of belonging. In conclusion, by nurturing friendships, we can build a strong support system and meaningful connections that last a lifetime.

- 35 (A) easier (B) harder (C) cheaper (D) farther
- 36 (A) How (B) What (C) Which (D) Whether
- 37 (A) face (B) hand (C) foot (D) shoulder
- 38 (A) jam (B) load (C) enrich (D) press
- 39 (A) reduce (B) create (C) remove (D) limit

請依下文回答第 40 題至第 45 題：

Nature is a battlefield. You are either eating or being eaten. To survive, animals develop many ways to protect themselves from attackers. A hard shell is an excellent defense for slow-moving animals like turtles, snails, or clams. Some animals, like skunks, spray bad smells when threatened so that other animals will leave them alone. Certain animals try to fool their enemies by looking like something harmful. For example, some butterflies have big spots that resemble the eyes of an owl. The king snake, one of the most widespread snakes in the U.S.A., has red, yellow and black rings that look like the markings of a smaller but more dangerous coral snake. Other animals protect themselves by forming groups. Whether it's a pod of whales, a school of fish, or a pride of lions, living in groups helps animals defend each other against enemies and stay alive. Still other animals blend into their environment to become invisible. The Arctic hare, for instance, changes its coat color from brown in the summer to white in the winter, disappearing against the snow. These are just a few of the clever ways animals protect themselves in nature.

- 40 According to this passage, what animal uses smell to drive away attackers?
(A) Skunks (B) Turtles (C) Hares (D) Snails
- 41 According to the passage, which of the following statements about a coral snake is NOT true?
(A) It's dangerous and harmful. (B) It differs from a king snake in size.
(C) It has colorful rings around the body. (D) It has a spot which looks like the eyes of an owl.
- 42 Which of the following is NOT mentioned as a way animals use to protect themselves in the passage?
(A) Hardened body part (B) Special body patterns (C) Shapes (D) Colors
- 43 According to the passage, which of the following words is used to refer to a group of whales?
(A) School (B) Pod (C) Pride (D) Coat
- 44 Which of the following is the best title for this passage?
(A) Animal Helpers: The Heroes You Don't Know (B) Dangerous Wild: A Death Trap for Everyone
(C) Different Ways Animals Protect Themselves (D) Adaptations and Transformations in Animals
- 45 What does the opening sentence, "Nature is a battlefield." imply?
(A) The cruelty of animals' survival in nature.
(B) The extinction of wild animals.
(C) The operation of the food chain.
(D) The conflicting ideas of evolution.

請依下文回答第 46 題至第 50 題：

Matcha is more than just green tea in Japan but a symbol of Japanese culture and tradition. It was first planted in China during the 12th century and introduced to Japan later. It can be enjoyed as a drink, dessert and healthy treat. Few know that it actually comes from the same plant with black tea. Yet, it has a sweeter flavor because of shading, a process in which farmers cover the tea plants for 20 to 30 days before the tea leaves are picked. The covering practice reduces the amount of sunlight the plants receive. Though the growth of tea plants is slowed down, **it** gives Matcha the richer taste and deeper green color.

More and more people are rediscovering Matcha in today's world of health. They have a cup of Matcha before work rather than coffee. With higher levels of nutrients, it increases energy levels and improves moods without the side effects of coffee.

- 46 According to the passage, which of the following statements is true about Matcha?
(A) The history of Matcha tea began in Japan. (B) Matcha and black tea share a common origin.
(C) Matcha is a new discovery in the 20th century. (D) Matcha tastes bitter because it is full of nutrition.
- 47 According to the passage, which is NOT the effect shading might have on tea plants?
(A) To increase tea flavor. (B) To make leaves grow faster.
(C) To create greener and darker leaves. (D) To decrease sunlight that reaches the leaves.
- 48 What does the word "**it**" in the last sentence of the first paragraph refer to?
(A) The covering process (B) The amount of sunlight
(C) The growth of the tea plants (D) The picking of the tea leaves
- 49 What is the second paragraph mainly about?
(A) The habit of drinking Matcha. (B) The farming method of Matcha.
(C) The reasons for the rise of Matcha recently. (D) The differences between Matcha and coffee.
- 50 Which fact about Matcha is NOT mentioned in the passage?
(A) Ways to enjoy it. (B) Its health benefits.
(C) Side effects it may cause. (D) Its role in Japanese culture.